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(54) Title: GONADOTROPIN CONTAINING PHA	RMAC	EUTICAL COMPOSITIONS WITH SUC	CROSE STABIL

(57) Abstract

Pharmaceutical compositions containing FSH, LH or hCG stabilized by means of sucrose. The formulation is particularly suitable for stabilizing a lyophilisate of recombinant gonadotropins.

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GONADOTROPIN CONTAINING PHARMACEUTICAL COMPOSITIONS WITH SUCROSE STABILIZER

The present invention concerns gonadotropin containing pharmaceutical compositions. More precisely, it concerns compositions of sucrose-stabilized gonadotropins. The gonadotropins of the present invention comprise FSH (Follicle Stimulating Hormone), LH (Luteinizing Hormone) and hCG (Human Chorionic Gonadotropin).

It is known that highly purified proteins are time-unstable and are stabilized, for instance, in admixture with saccharides, such as lactose and mannitol, or else with proteins and aminoacids, such as albumin and glycin. Other high-molecular-weight compounds, having a biological origin, as, for instance, the marine colloids, dextran and other

polysaccharides and the phospholipids often work equally well. Anyway, since the gonadotropins of the present invention are administered parenterally, these excipients are not suited for an injectable composition because of their allergenicity or their insufficient solubility, in some cases because of their potential toxicity or a concourse of these effects.

The composition of lyophilised proteins is described in M.J. Pikal, BioPharm, October 1990, 25-30.

There are reported examples of proteins, such as growth hormone and ribonuclease A, formulated by using stabilizing excipients such as mannitol, glycin, arginine and lactose.

In particular, the lyophilisation is described of proteins in the presence of various substances in their amorphous state, as sugars, which increase the

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collapse temperature and permit to obtain shorter lyophilisation times. However, it is not feasible, according to the author, to foresee a standard formulation for all the proteins, and the choice of the best formulation requires a remarkable selection work.

German patent DE 3520228 describes bioactive proteins such as lymphokines, interferons, TNF (Tumor Necrosis Factor), insulin, growth hormone, in formulations which are stabilized by means of polysaccharides comprising repetitive maltotriose units. The use of sucrose as a stabilizing agent is known, for instance, in a formulation of lyophilized orgotein, as described in US patent 3,637,640. International patent application WO 89/10407 describes the formulation with sucrose of M-CSF (Macrophage-Colony Stimulating Factor); patent application WO 89/09610 describes, instead, formulations of TNF which have been stabilized with albumin, dextran, polyethylene glycol, 80 polysorbate PVP, lactose, trialose or even sucrose.

The injectable formulations of gonadotropins are obtained by a process which includes their lyophilisation in order to obtain a dry powder. Gonadotropins are highly liable to denaturization during the lyophilisation process and it is desirable to obtain stable formulations able to maintain a longer cycle life when they are stored at room temperature.

European Patent EP 448146 describes lyophilised gonadotropin containing preparations, which are stabilized by means of a bicarboxylic acid salt, as, for instance, citric acid, tartaric acid and aspartic acid. Gonadotropins which are found on the market are stabilized by means of saccharides, for instance hCG is stabilized by means of mannitol (Profasi^R, SERONO) and

FSH is stabilized by means of lactose (Metrodin $^{\rm R}$, SERONO).

We have now found that sucrose confers a better stability to the formulation of gonadotropins and in particular to the form of these glycoproteins which have been prepared with the recombinant DNA technique.

The main object of the present invention is to provide a pharmaceutical composition comprising a solid intimate mixture of a gonadotropin, such as FSH, LH or hCG, and a stabilizing amount of sucrose, alone or in combination with other stabilizing agents.

A further object is to provide a process for the preparation of said pharmaceutical composition, the step of lyophilising an aqueous solution of the components.

Another object is to provide a presentation's form of said pharmaceutical composition comprising the said solid mixture hermetically closed in a sterile condition within a container suitable for storage before use and suitable for reconstitution of the mixture for injectable substances.

An other object is to provide a solution for said solid mixture reconstituted into an injectable solution. In order to evaluate the excipient's effect on the stability of the active ingredients, various

formulations of recombinant FSH containing 150 I.U. pro vial have been prepared with various excipients: lactose, sucrose, glycin, sucrose plus glycin, lactose plus albumin and lactose plus glycin. All the formulations have been prepared by dissolving the excipients in phosphate buffer at pH 7, except the formulation with lactose (10 mg) which has been dissolved into H2O for injection and adjusted at pH 6.4.

The samples have been stored at 45°C and tested

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with a biological assay at fixed intervals of time.

Tables 1 and 2 give the results of the tests effected on two different batches of recombinant FSH in the presence of different excipients, after 2 and 4 weeks for batch 1 (Tab.1) and after 1 and 3 weeks for batch 2 (Tab. 2).

The biological tests have been performed in compliance with the regulations of the European Pharmacopoeia and effected in duplicate. The tests for FSH and LH are reported in the "Menotropin" monography, whereas the test for hCG is reported in the "Chorionic Gonadotropin" monography.

The results show that the most stable formulations among those tested are those containing sucrose, i.e. formulations with sucrose alone and with sucrose plus glycin. Sucrose shows, surprisingly, to be an efficient stabilizing agent against the denaturization of the gonadotropins.

The stabilizing agents which are employed in the compositions of the present invention include, therefore, sucrose alone or in combination with other excipients, preferably aminoacids such as glycin. In particular, the stability has been studied of recombinant FSH and recombinant LH.

The gonadotropins produced according to the technique of recombinant DNA must be subjected to a high purification process in order to avoid contamination agents having a non-human origin and this high purity renders them less stable than the corresponding urinary gonadotropins.

The recombinant gonadotropins of the present invention have been prepared by expression in CHO (Chinese Hamster Ovary) cells, transformed with the corresponding recombinant DNA, according to the

Tab. 1 Batch 1 of recombinant FSH I.U.

Excipient	Amount	Theoretical	T=0	45° C	45° C
	(mg)	titer		2 weeks	4 weeks
Lactose	10	167.31	129.0	139.0	104.0
Lactose	30	167.31	132.0	118.0	116.0
Sucrose	30	167.31	158.0	163.0	136.0
Sucrose	50	167.31	140.0	135.0	150.0*
Sucrose + Glycin	20 +10	167.31	144.0	143.0	186.0
Lactose + Albumin	20 + 3	167.31	127.0*	134.0	128.0
Glyċin	20	167.31	132.0	107.0	ı
Lactose + Glycin	20 +10	167.31	153.0	132.0	104.0

* valid only one assay

Tab. 2 Batch 2 of recombinant FSH 150 I.U.

		į			
Excipient	Amount	Theoretical	T=0	45° C	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	(bw)	titer		1 week	3 Week
Lactose	10	155.08	163.0	0 121	
Lactose	30	155.08	164.0	י אין ר	103.0
Sucrose	30	155.08	165.0	0.001	108.0
Sucrose	50	155.08	י סקר	140.0	151.0
Sucrose + Glycin	n 20 + 10			143.0	157.0
Lactose + Glycin	20		173.0	152.0	185.0
Glycin	20		0.27.	136.0	101.0
Lactose + Alb	Albunin 20 + 10		171.0*	137.0	97.0*
					0.01

* valid only one assay

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technique described in European patents EP 160699 and EP 211894.

The close study of recombinant-FSH-containing formulations has been performed by using different compositions, according to the lay-out of Tab.3, respectively comprising: a) lactose, b) sucrose, c) sucrose plus glycin.

The preparation of the lyophilisate has been performed by diluting the bulk of gonadotropin with a solution of the excipient in water for injection ("a" formulation) or 0.01 M phosphate buffer ("b" and "c" formulations) in order to achieve the concentration of 200 I.U./ml, adjusting the pH at 6.4 for the lactose-containing formulations and at 7 for the sucrose containing or sucrose-plus-glycin-containing formulations. The solution has been filtered, brought to the final volume with the remaining solution of the excipient in order to achieve the concentration of 150 I.U./ml and lyophilized.

The accelerated stability of these formulations' has been studied so that the stability of the same can be foreseen when they are stored in containers at room temperature, through the extrapolation of the data obtained at higher temperatures (+37°C; +45°C; +50°C).

The accelerated stability of the FSH formulations has been determined through the biological activity test, performed at the time intervals which are reported in the corresponding Tables.

Two ampoule preparations of HMG (Menotropin) have

been used as standard solutions, the first having a

biopotency of 101.3 I.U. FSH/ampoule and 85.6 I.U.

LH/ampoule, the second having a biopotency of 103.1 I.U.

FSH/ampoule and 82.3 I.U. LH/ampoule. The samples, at

Tab. 3
Formulations of recombinant FSH

Compos-	Dosimetry Lactose Sucrose	Lactose		Glycin	Glycin Na HPO .2H O NaH PO .H O	0 н.
ition	u.I.	бш	Бш	ğ	mg 2 4 2 4	4 2 mg
ď	150	10				
Q.	150	1	30	1		u I
Ö	150	ı	20	10		0.45
)

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the concentrations 0.5; 1.0 and 2.0 I.U./ml, as well as the standard HMG solutions, have been administered to three different groups of five rats each, through subcutaneous injection of 0.5 ml/rat twice a day for three consecutive days (final doses: 1.5; 3.0; 6.0 I.U. FSH/rat). Each animal has further received altogether a dose of 40 I.U. hCG.

Data reported in Tab. 4 refer to formulations of 3 different batches of recombinant FSH, containing 150

10 I.U. /ml FSH, in the presence of 10 mg lactose (Composition a), 30 mg sucrose (Composition b) and 20 mg sucrose plus 10 mg glycin (Composition c) in 5 ml vials. The tests have been performed at the temperatures 37°C, 45C° and 50°C.

containing formulations for all the test temperatures and for all the three batches. On the contrary, no appreciable variation is observed for the sucrose containing formulation of batch 1 at the same

temperatures. For the formulation containing sucrose plus glycin relating to the first batch, the only appreciable degradation is observed at 50°C. For the formulations with sucrose or sucrose + glycin of the remaining batches, a degradation is observed which is lower anyway than that of the lactose containing formulation.

Tab. 5 gives further accelerated stability date, derived by the biological activity data, for 2 different batches (batch 1 and batch 2) of recombinant FSH formulations containing 150 I.U./ml FSH and 30 mg sucrose in 3 ml vials.

The study has been performed on vials stored for 5 weeks at the temperature of 50°C or for 10 weeks at the

Study of the accelerated stability of recombinant FSH formulation (3 different batches - Batch 1, Batch 2 and Batch 3 containing 150 (Composition b) and sucrose (20 mg) + glycin (10 mg) (Composition I.U./ml FSH) with lactose 10 mg (Composition a), sudfese 30 Tab. 4

	•							_
			1.2W	1001	777	151	175)
			χ Σ	47	ì	168	132	1
	7707) : 13 : 14	≥	109		165	156* 132 1)
		35	;	140*		165	136	
		1 1 W		ı	-	164	1	
	ပ	10W		5 109	i	l	148	
	45°C	8 W		105	118	7	133 148	
		4 W		84	119	\ { f	134	
		2 M	400	* F 0 T	154	•	160	
5000	,	5W 2W		ဂ ၀	151 154	,	114 160	
50)	ME	107	177	155		143	
		1W	126) 1. 1	154	7,7	T / 3	
		T=0	147		156	160	}	
			ros		<u>.</u>	C		

c) in 5 ml vials.

Batch 1

Tab. 4 (Cont.)

	_					
		12W	06	114*	141	
	37°C	10M	104	135	139	
		M/	108	163	154	
		5W	- 134	101 157	146	
	၁	10W 5W	1	101	135	
	45°C	8W	43	89	154 135 146	
		М9	51	94	145	
		2W	*96	125	143	
	20.05	2W	1	96	118	
	2	2W	40*	134		
	r	M T	¥09	152*	173*	
2		T=0	135	112	145	
Batch 2			Ø	q	ρ	

Batch 3

						_
		12W	ı	140	176	
	37°C	M6	34	159	158	
		2M	70	179		
		3W	106	165	151	j
C	ر	10W	- 106	110 165	125 151	
150	10 to	8W	20*	106	122	
		4 W	30*	136	142	
		2W	135	161	163	
2000)	2M	t	110	125	
5)	3W	30*	138	176	
		1W	40*	136	140	
		T=0	144	152	135	
		•	ر رو	Q	υ	

W = weeks

= only one assay valid

formulations (105 I.U.) with sucrose (30 mg) in 3 ml vials Study of the accelerated Stability of recombinant FSH Tab. 5

	1 2 W	122	175	í
37°C		149	152	
37	MS SW	145	146	
	ME	147	154	
	10W	166 147 145 149	162*	
ာ့	Ma	179	160	
45°C	4 W	149	167	
	2W	135 *	135	
	2W	3 136 140 *135 *149 179 1	132 *146 135 167 160 162* 154 146 152	
50°C	3W	136	132	
ī	2W	113	126	
	1 M	135	144	
	T=0	141	152	
Į.		т ,		
-		Batch 1 141	Batch 2	
				[

W = Weeks

* only one assay valid

temperature of 45°C or for 12 weeks at the temperature of 37°C. Again, no activity variation has been observed at all the test temperatures for both batches.

The stability forecast at room temperature, given in Tab. 6 and extrapolated from the accelerated stability data of Tab. 5 according to the Garret's method (Garret E.R., J. Pharm. Sci., 51:811, 1962) shows a degradation of about 35% and 80% after two years of storage at 4°C and 25°C respectively for the lactose containing formulations.

No degradation is foreseen at 4°C for the formulations with sucrose or sucrose plus glycin, whereas only a 6% decrease is foreseen for the sucrose containing formulations after two years at 25°C.

The stability has been studied of recombinant LH formulations (75 I.U.) with 50 mg sucrose (Composition a) and 50 mg lactose (Composition b).

The exact composition of recombinant LH formulations is given in Table 7.

The study of the accelerated stability of such formulations stored at 37°C, 45°C and 50°C, determined through the biological activity test measured in I.U. (Table 8) shows what has been already observed for the FSH formulations: the degradation of the sucrose containing preparations is extremely low, whereas the degradation of the lactose containing formulations is more evident.

The stability forecast at room temperature stability extrapolated from the accelerated stability data of Table 8 according to the Garret's method (Garret E.R., J.Pharm.Sci.,51:811, 1962) is given in Table 9.

A degradation is calculated of about 20% and 8% respectively for the lactose formulations stored for two

Tab. 6
Stability forecast of recombinant FSH formulations (150 I.U.) at room temperature

(%)	25°C	r 2 years	77		no degradation
recovery		1 Year	41.578	%98.96 %98.96	no de
Activity recovery (%)		2 years	62.89%	99.22%	tion
	4 °C	1 year	79.30%	99.61%	no degradation
Excipient			Lactose	Sucrose	Sucrose + Glycin
Composition			ros	q	o

Composition of recombinant LH formulations (75 I.U.) with sucrose 50 mg (Composition a) and lactose 50 mg (Composition b) in 3 ml vials

		*		
Amount (mg)	47.75	0.825	50.00 0.052	0.825
Excipient	•	Na HPO . 2H O	•	Na HPO . 2H O 2 4 2
Composition	rd		Ω	

Tab. 8 Study of the accelerated stability of recombinant LH

formulation (75 I.U.) in 3 ml vials

Excipient			50°C	
бш	T=0	1W	2W	2W
Sucrose	7.1	¥/9	55	59
47,75	(98-89)	(34-121)	(42-73)	(47-76)
Lactose	. 77	57*	34*	40
20	(64-93)	(37-81)	(15-56)	(32-50)

Tab. 8 (Cont.)

Excipient		45	45°C			37.00	
mg	2W	2M	8W	12W	М9	M6	12W
Characta							; i
aso Tons	65	1	59	57	*19	100	
47.75	(10,01)				:	* O /	72
	(co_oc)		(47-73)	(44-75)	(51-86)	(51-06)	
Lactose	36	*05	4	•		(06-76)	(55-54)
1	i i	:	*07	,	44*	42*	48
20	(29-52)	(33-79)	(20-57)		(32-60)	-	
					100		(29-86)

* Only one assay valid (In brackets the confidential limits) W = weeks

Tab. 9
Stability forecast of recombinant LH
formulations (75 I.U.) at room temperature

Activity recovery % after 2 years	25° C	90.65%	
Activity recove	4° C	99.68%	
Excipient		Sucrose Lactose	
Compositions Excipient		άΩ	

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years at 4°C and 25°C. The sucrose containing formulations remain unchanged for two years at 4°C and a decrease of only 9% is calculated for the same formulations after two years at 25°C.

A study has been also performed on urinary hCG formulations by using sucrose (formulation "a", 30 mg sucrose), lactose (formulation "b", 10 mg lactose) or mannitol (formulation "c", 20 mg mannitol) as stabilizers in 3 ml vials containing 500 I.U./vial hCG.

Tab. 10 gives the estimated values derived by the biological assay performed at different times for said hCG formulations stored at a temperature of 55°C.

Once again, sucrose is shown to be the most suited excipient in order to preserve hCG stability, i.e. an excipient which is much better than mannitol and better than lactose, even if, in this case, the stability difference for the three formulations is less strong with respect to the FSH or LH case.

EXAMPLES OF PHARMACEUTICAL MANUFACTURING

Materials: extra pure sucrose Ph Eur, BP, PH Nord, NF (Merck); lactose RPE ACS (Carlo Erba); glycin for analysis use (Merck), NA2HPO4.2H2O for analysis use (Merck), NaH2PO4.H2O RPE (Carlo Erba); 85% phosphoric acid RPE ACS (Carlo Erba); 0.1 M NaOH (Merck); water for injectables.

As containers, 3 or 5 ml glass vials have been used (type I borosilicate glass) with rubber fastener (Fradagrada Pettenati and Pharmagummi, butyl mixture) and aluminum ring.

30 <u>Preparation of the sucrose containing recombinant FSH</u>
solution (for 1,200 vials containing each 150 I.U. FSH)

Sucrose (36 g) ${\rm Na_2HPO_4.2H_2O}$ (1.33 g) and ${\rm NaH_2PO_4.H_2O}$ (0.54 g) are dissolved into water for

Tab. 10 Study of stability at 55°C of hCG formulations (500 I.U.) with sucrose (a), lactose (b) and mannitol (c)

	Mo	597	(45) 2			-2.000)	(201,8-295 0)	(c·cc
3W		567	(407.0-788.7)	355	(293.7-430.2)	332	(259.0-4	
on T=0		511	(390.1-670.2)	534	(396.7-719.6)	449	(330.2-611.7)	(Between bracket
Composition		ថ		മ		O		W = weeks

(Between brackets confidential 95% limits)

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injectables (1,200 ml) in order to obtain the starting sucrose solution. The bulk of recombinant FSH (180,000 I.U.) is diluted with the solution so that an FSH solution is obtained at 200 I.U./ml.

The pH of the FSH solution and of the residual sucrose solution is adjusted at 7 by means of 0.1 M NaOH or H₃PO₄. The FSH containing solution is filtered through a Durapore 0.22 um sterile filter and brought to the final volume with the residual excipients solution filtered through the same Durapore filter.

During the process the solution temperature is kept between 4° and 8°C.

Preparation of the sucrose containing recombinant LH solution (for 1,200 vials each containing 75 I.U. LH)

Sucrose (57.3 g), Na₂HPO₄.2H₂O (0.99 g) and NaH₂PO₄.H₂O (0.62 g) are dissolved into water for injectables (600 ml) in order to obtain the starting sucrose solution. The recombinant LH bulk (90,000 I.U.) is diluted with the sucrose solution so that an LH solution is obtained at 300 I.U./ml.

The pH of the LH solution and of the residual sucrose solution is adjusted at 8 by means of 0.1 M NaOH or H₃PO₄. The LH containing solution is filtered through a 0.22 um Durapore sterile filter and brought to the final volume by means of the residual excipients solution filtered through the same Durapore filter. During the process the solution temperature is kept between 4° and 8°C.

The solutions containing different excipients have been prepared in a similar manner.

Filling up and lyophilisation

3 ml or 5 ml vials are filled up with 1 ml of FSH solution or 0.5 ml of LH solution, transferred to the

freeze-dryer and cooled at -45°C for 6 hrs. at least. The lyophilisation is started at the temperature of -45°C with a 0.07 vacuum. The heating is performed according to the following scheme: +20°C for 20 hrs., then +35°C until the end of the cycle.

On the reconstituted solution the usual quality controls have been performed.

Although the present invention has been illustrated by means of specific examples, it is understood that variations can be introduced without departing from the spirit and scope of the invention.

PCT/IT92/00165

CLAIMS

1. A pharmaceutical composition comprising a solid intimate mixture of gonadotropin and a stabilizing amount of sucrose alone or in combination with other excipients.

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- 2. A pharmaceutical composition according to Claim 1, wherein the solid intimate mixture is a lyophilisate.
- A pharmaceutical composition according to Claims 1
 and 2, wherein the gonadotropin is FSH, or LH or hCG.
 - 4. A pharmaceutical composition according to any of Claims 1 to 3, wherein the gonadotropin is recombinant.
- 15 5. A pharmaceutical composition according to any of Claims 1 to 4, wherein the stabilizing agent is sucrose alone.
- 6. A pharmaceutical composition according to any of Clams 1 to 4, wherein the stabilizing agent is sucrose in combination with glycin.
- A pharmaceutical composition according to any of Claims 1 to 6, containing 75 or 150 I.U. of FSH and 30
 mg of sucrose.
 - 8. A pharmaceutical composition according to any of Claims 1 to 6, containing 75 or 150 I.U. of LH and 47.75 mg of sucrose.

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9. A process for preparing a pharmaceutical composition according to any of Claims 1 to 8, comprising the preparation of an aqueous solution of the

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components, the distribution within containers and the drying or lyophilisation in the containers.

10. A process for preparing a pharmaceutical
5 composition according to any of Claims 1 to 8,
comprising the preparation of an aqueous solution of the
components, the drying or lyophilisation of said
solution and the distribution of the obtained solid
mixture within containers.

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- 11. A process according to Claims 9 and 10, wherein the pH of the solution is within the range 6.5 8.5.
- 12. A process according to Claim 11, wherein the pH of the solution is 7 for the FSH formulation and 8 for the LH formulation.
- 13. Forms of presentation of said pharmaceutical composition comprising the solid mixture according to any of Claims 1 to 8, hermetically closed in a sterile condition in a container suited for storage before use and reconstitution of the mixture in a solvent or a solution for injectables.
- 25 14. A solution comprising the solid mixture according to Claim 13, reconstituted in a solvent or a solution for injectables.

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II. FIELD	OS SEARCHED			
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Category °	Citation of Do	ocument, 11 with indication, where appro	opriate, of the relevant passages 12	Relevant to Claim No. 13
X	CESARE S	810 270 (INSTITUTO DI SERONO SPA) mber 1988	RICERCA	1-14
Y		e 19 - page 21; examp	le 3	1-14
x	ARS)	388 223 (APPLIED RESEA	ARCH SYSTEMS	1-5,7-14
Y		ember 1990 umn 7, line 14 - line	24; claim 1	6
X	25 Septe cited in	448 146 (AKZO N.V.) ember 1991 the application		1-5,7-14
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